

ABSTRACT

A thermal insulation box has a front panel removably attached to an upper front part of its casing body and a top plate removably disposed on the top of the casing body. The front panel has in its panel body a front frame member for preventing deformation of sidewalls of the casing body molded by a synthetic resin integrally therewith. The panel body has an engaging portion that is engageable with a counterpart engaging portion formed in the top plate.